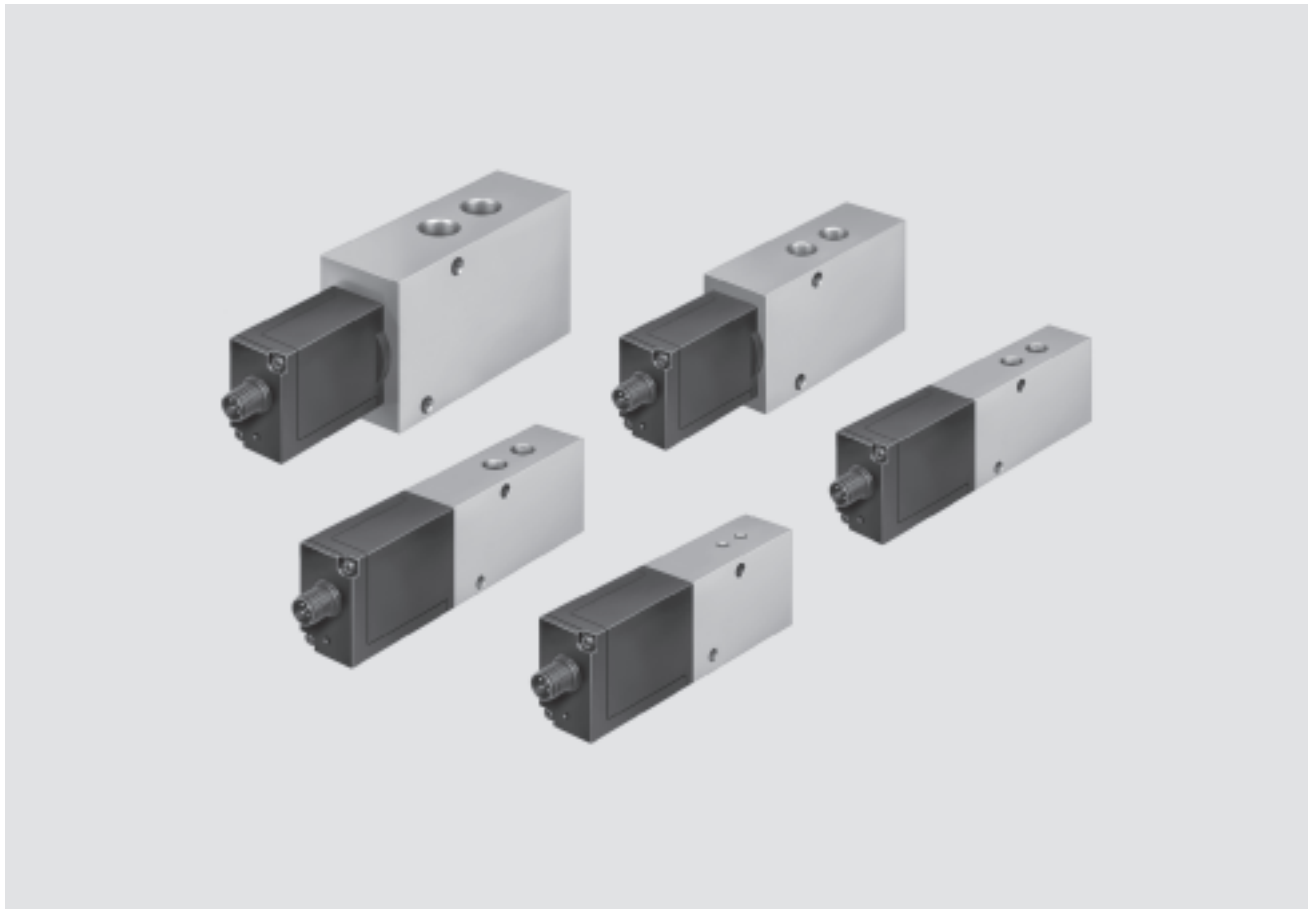


- High dynamics
- Final control element for closed control loops
- 5/3 –way function

Proportional directional control valves MPYE

Key features

FESTO



General information

- The directly actuated proportional directional control valve has a position-controlled spool. This transforms an analogue input signal into a corresponding opening cross-section at the valve outputs.
- In combination with an external position controller and displacement encoder, a precise pneumatic positioning system can be created.
- Flow control function for varying cylinder speed
- 5/3-way function for varying the direction of movement

Wide choice of variants

- Setpoint value input
 - Analogue voltage signal
 - Analogue current signal
- Flow rates from 100 ... 2 000 l/min

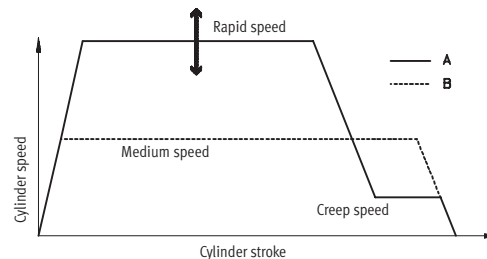
Proportional directional control valves MPYE

Key features and type codes

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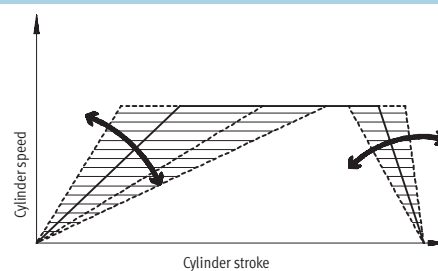
Short machine cycle times – fast switching of programmed flow rates

- Reduce machine cycle times by optimising cylinder speeds
 - Assembly technology
 - Handling technology
 - Furniture industry
- A: Proportional valves allow different speed levels and speed ramps to be set.
- B: Speed regulation with directional control valves is more difficult and is performed by means of exhaust air flow control.



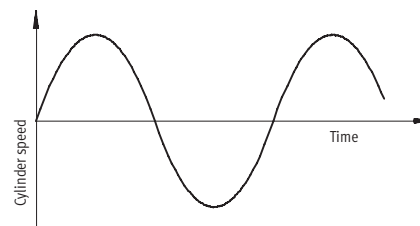
Flexible cylinder speeds – Achieving variable flow rates

- Flexibly adapting cylinder speeds to the process. Traversing individual acceleration ramps (gentle approach with delicate goods)
 - Automobile suppliers
 - Production technology
 - Conveyor technology
 - Test engineering



Proportional directional control valve as final control element – Dynamic and fast changing of flow rates

- Fatigue tests
- Pneumatic positioning with SPC200
- SoftStop with end-position controller SPC11



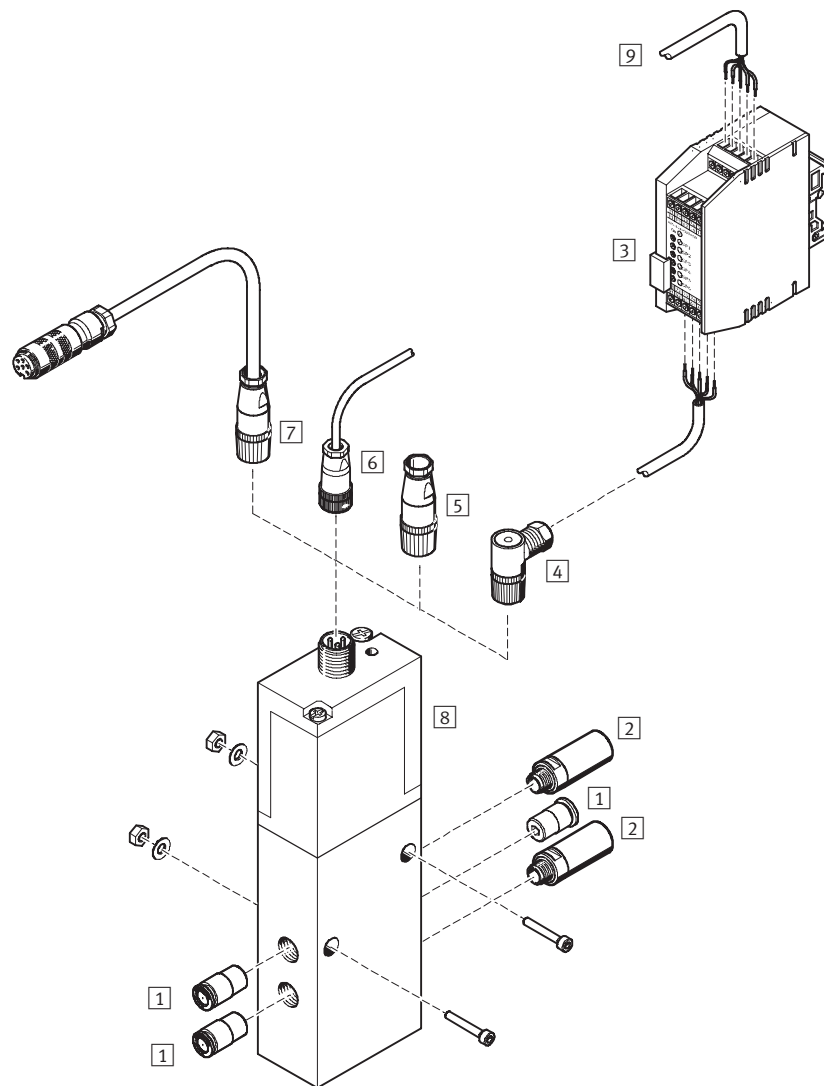
Type codes

		MPYE	–	5	–	1/8 LF	–	010	–	B
Type										
MPYE	Proportional directional control valve									
Valve function										
5	5/3-way valve									
Pneumatic connection										
M5	M5									
1/8 LF	G1/8 Low Flow									
1/8 HF	G1/8 High Flow									
1/4	G1/4									
3/8	G3/8									
Setpoint value input										
010	Analogue voltage signal									
420	Analogue current signal									
Generation										
B	B series									

Proportional directional control valves MPYE

Peripherals overview

FESTO



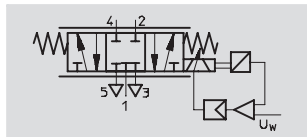
Accessories		
	Brief description	→ Page
1	Push-in fitting QS	Volume 3
2	Silencer	Volume 3
3	Setpoint module MPZ	5 / 1.5-8
4	Sensor socket SIE-WD-TR	5 / 1.5-10
5	Sensor socket SIE-GD	5 / 1.5-10
6	Connecting cable KMPYE	5 / 1.5-10
7	Connecting cable KVIA-MPYE	5 / 1.5-10
8	Proportional directional control valve MPYE	5 / 1.5-5
9	Digital input/output	–




Proportional directional control valves MPYE

Technical data

FESTO

Function



-  Voltage
17 ... 30 V DC
-  Flow rate
100 ... 2 000 l/min
-  Pressure
0 ... 10 bar

Variants

- Setpoint value input as analogue voltage signal 0 ... 10 V
- Setpoint value input as analogue current signal 4 ... 20 mA



General technical data					
Pneumatic connection	M5	G1/8		G1/4	G3/8
		Low flow	High flow		
Valve function	5/3-way, normally closed				
Constructional design	Piston spool, directly actuated, controlled piston spool position				
Sealing principle	Hard				
Actuation type	Electrical				
Type of reset	Mechanical spring				
Type of pilot control	Direct				
Direction of flow	Non-reversible				
Type of mounting	Via through-holes				
Mounting position ¹⁾	Any				
Operating medium	Compressed air, filtered (to 5 µm), unlubricated				
Nominal size [mm]	2	4	6	8	10
Standard nominal flow rate [l/min]	100	350	700	1 400	2 000
Product weight [g]	290	330	330	530	740

1) If the proportional directional control valve is in motion during operation, it must be mounted at right angles to the direction of movement.

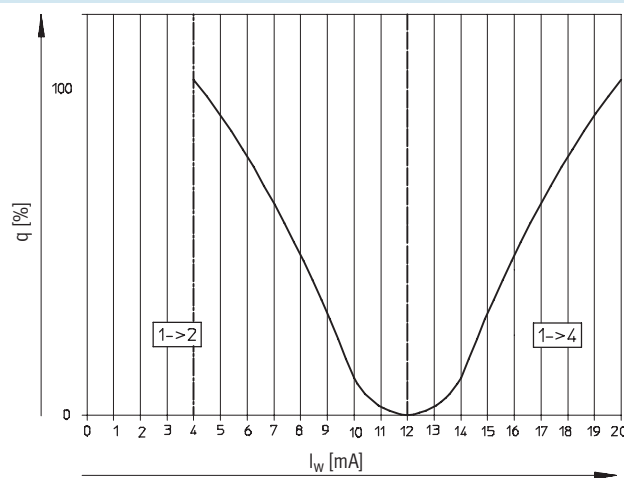
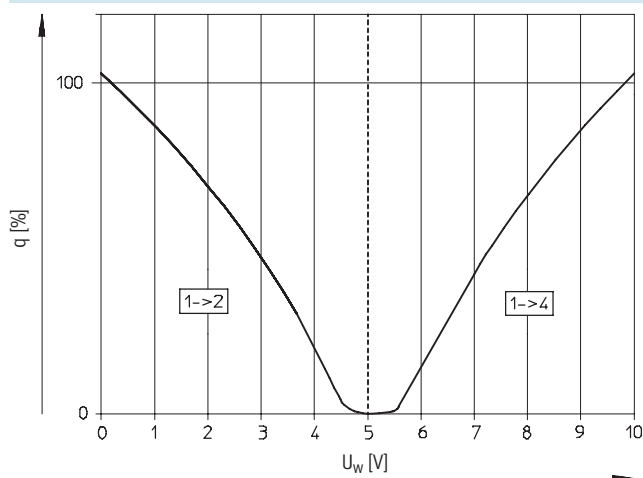
Servopneumatic positioning systems
Proportional directional control valves

1.5

Flow rate q at 6 → 5 bar as a function of the setpoint voltage U

Voltage type MPYE-5-...-010-B

Current type MPYE-5-...-420-B



Proportional directional control valves MPYE

Technical data

FESTO

Electrical data					
Pneumatic connection		M5	G1/8 Low flow	High flow	G1/4 G3/8
Power supply	[V DC]	17 ... 30			
Max. current consumption	in mid-position	[mA]	100		
	at full stroke	[mA]	1 100		
Setpoint value	Voltage type	[V DC]	0 ... 10		
	Current type	[mA]	4 ... 20		
Max. hysteresis ¹⁾		[%]	0.4		
Valve mid-position	Voltage type	[V DC]	5 (±0.1)		
	Current type	[mA]	12 (±0.16)		
Duty cycle ²⁾		[%]	100		
Critical frequency ³⁾		[Hz]	125	100	100 90 65
Safety setting		Active mid-position in the event of setpoint value cable break			
Protection against polarity reversal	Voltage type	For all electrical connections			
	Current type	For setpoint value			
Protection class		IP65			
Electrical connection		4-pin plug socket, round design, M12x1			

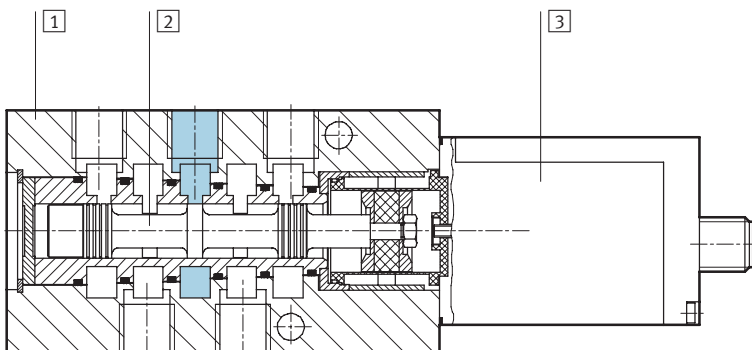
- 1) Referred to the maximum stroke of the piston spool.
2) The proportional direction control valve automatically switches off if it overheats (goes to mid-position) and switches back on once it cools down.
3) Corresponds to the 3dB frequency at the maximum movement stroke of the piston spool.

Operating and environmental conditions		
Operating pressure	[bar]	0 ... 10
Ambient temperature	[°C]	0 ... 50
Vibration resistance ¹⁾	To DIN/IEC 68 Parts 2 -6, severity level 2	
Continuous shock resistance ¹⁾	To DIN/IEC 68 Parts 2 -27, severity level 2	
CE symbol	To 89/336/EEC (EMC regulation)	
Temperature of medium	[°C]	5 ... 40, condensation not permitted

- 1) If the proportional directional control valve is in motion during operation, it must be mounted at right angles to the direction of movement.

Materials

Sectional view



1	Housing	Anodised aluminium
2	Valve spool	Tempered aluminium
3	Housing for electronics	Galvanised acrylic butadiene styrene
-	Seals	Nitrile rubber

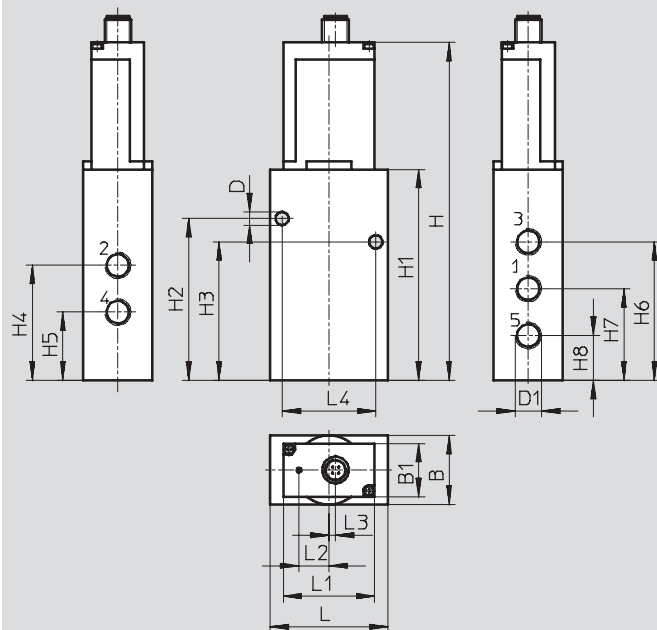
Proportional directional control valves MPYE

Technical data

FESTO

Dimensions

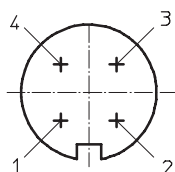
Download CAD data → www.festo.com/en/engineering



Pneumatic connection D1	B	B1	D Ø	H	H1	H2	H3	H4
M5	26	–	5.5	129.9	69	56.1	38.1	32.1
G $\frac{1}{8}$	26	–	5.5	149.3	88.4	71.3	55.1	45.8
G $\frac{1}{4}$	35	26	6.5	164.6	103.7	79.6	68.1	56.6
G $\frac{3}{8}$	40	26	6.5	176.6	115.7	98.4	79.4	65.4

Pneumatic connection D1	H5	H6	H7	H8	L	L1	L2	L3	L4
M5	20.1	38.1	26.1	14.1	45	–	14.8	3.2	32
G $\frac{1}{8}$	26.8	55.3	36.3	17.3	45	–	14.8	3.2	35
G $\frac{1}{4}$	33.6	68.1	45.1	22.1	58	45	14.8	3.2	46
G $\frac{3}{8}$	37.4	82.4	51.4	20.4	67	45	14.8	3.2	54

Terminal allocation



- 1 24 V DC, supply voltage
- 2 GND
- 3 U_w/I_w , setpoint input
- 4 GND

Ordering data

Pneumatic connection	Voltage type 0 ... 10 mV		Current type 4 ... 20 mA	
	Part No.	Type	Part No.	Type
M5	154 200	MPYE-5-M5-010-B	162 959	MPYE-5-M5-420-B
G $\frac{1}{8}$	151 692	MPYE-5- $\frac{1}{8}$ LF-010-B	161 978	MPYE-5- $\frac{1}{8}$ LF-420-B
	151 693	MPYE-5- $\frac{1}{8}$ HF-010-B	161 979	MPYE-5- $\frac{1}{8}$ HF-420-B
G $\frac{1}{4}$	151 694	MPYE-5- $\frac{1}{4}$ -010-B	161 980	MPYE-5- $\frac{1}{4}$ -420-B
G $\frac{3}{8}$	151 695	MPYE-5- $\frac{3}{8}$ -010-B	161 981	MPYE-5- $\frac{3}{8}$ -420-B

Proportional directional control valves MPYE

Accessories

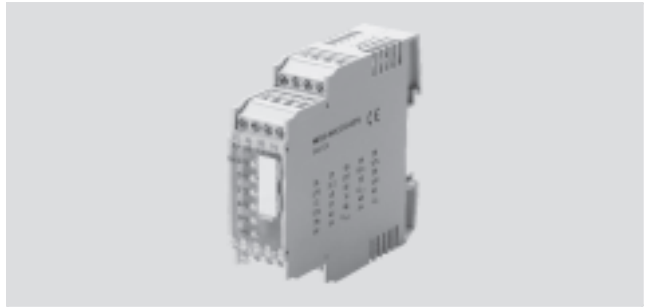
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Setpoint module MPZ

-  - Voltage
20 ... 30 V DC

Function

- Generation of 6+1 analogue setpoint values for the proportional pressure regulators MPPE, MPPES and MPYE
- Digital controller
- Output voltage adjustable via spindle potentiometer



General technical data			
Mode of operation		Digital-analogue circuit with analogue output	
Electrical connection		Screw terminal	
Connection cross section		[mm ²]	2.5
Operating voltage range		[V DC]	20 ... 30
Adjustable output voltage		[V DC]	0 ... 10
Max. output current		[mA]	27
Power consumption at 24 V DC		[W]	1.5
Supply setpoint value adjustment	Voltage	[V]	10 ... 10.6
	Current	[mA]	6 ... 6.36
External setpoint input	Voltage	[V DC]	0 ... 10
	Potentiometer	[kΩ]	2.5 ... 10
Setpoint controller	Input resistance	[kΩ]	3
Residual ripple		[%]	Max. 10
Display	Ready		Green LED
	Setpoint active		Yellow LED
Type of mounting		On H-rail	
Assembly position		Any	
Product weight		[g]	80

Operating and environmental conditions			
Ambient temperature		[°C]	0 ... 60
Protection class		IP20	
CE symbol (declaration of conformity)		In accordance with EU EMC directive	
Corrosion resistance class CRC ¹⁾		2	

1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

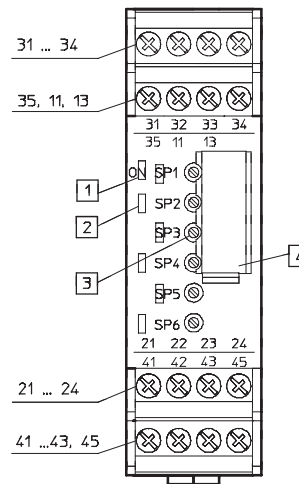
Proportional directional control valves MPYE

Accessories



Connections and control elements

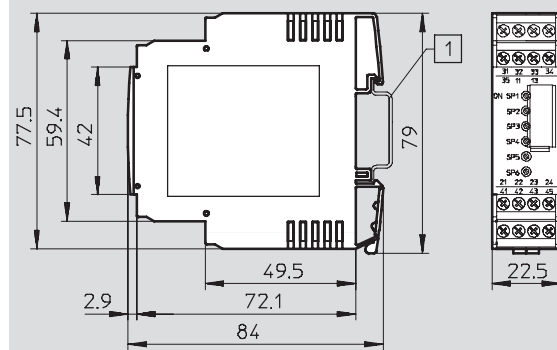
Connections			Priority
31	Activate setpoint 1	SP1	1 (highest)
32	Activate setpoint 2	SP2	2
33	Activate setpoint 3	SP3	3
34	Activate setpoint 4	SP4	4
35	Activate setpoint 5	SP5	5
11	Activate setpoint 6	SP6	6
13	Control line	0 V	–
21	Control line	0 V	–
22	External setpoint input	$U_{w, in} = 0 \dots 10 \text{ V DC}$	7 (lowest)
23	Control line	10 V DC	–
24	Screening	PE	–
41	Control line	0 V DC	–
42	Setpoint output	$U_{w, out}$	–
43	Power supply	–	–
45	Power supply	+	–



- 1 Operational status display, green LED
- 2 Setpoint display active (SP1 ... SP6), yellow LED
- 3 Setpoint potentiometer SP1 ... SP6
- 4 Inscription label

Dimensions

Download CAD data → www.festo.com/en/engineering



- 1 H-rail to DIN EN 60715


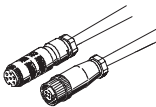






Ordering data

	Description	Part No.	Type
	Setpoint module for generating 6 + 1 analogue voltage signals	546 224	MPZ-1-24DC-SGH-6-SW

Proportional directional control valves MPYE

Accessories

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Ordering data				
	Description	Cable length [m]	Part No.	Type
Connecting cable			Technical data → Volume 4	
	Screened	5	151 909	KMPYE-5
		X length ¹⁾	151 910	KMPYE-...
	Connecting cable to the analogue module of valve terminal type 03	5	161 984	KVIA-MPYE-5
		10	161 985	KVIA-MPYE-10
	Connecting cable to the axis interface of the axis controller SPC200	0.3	170 239	KMPYE-AIF-1-GS-GD-0,3
		2	170 238	KMPYE-AIF-1-GS-GD-2
Sensor socket			Technical data → 2 / 7.2-24	
	Straight, 4-pin, M12x1	–	18 494	SIE-GD
Sensor socket			Technical data → 2 / 7.2-24	
	Angled, 4-pin, M12x1	–	12 956	SIE-WD-TR
Push-in fitting			Technical data → Volume 3	
	For connecting compressed air tubing with standard external diameters			
Silencer			Technical data → Volume 3	
	For fitting in exhaust ports			
Reducing nipple			Technical data → Volume 3	
	–			

1) Max. 10 m